

TRUXEDO®

Deuce

Patent Pending

Owner's & Installation Manual

READ INSTRUCTIONS - Failure to assemble cover properly will void warranty.

OWNER'S MANUAL

Deuce



Damaged or missing parts?
Call 1-877-878-9336
Mon - Fri 8 am - 5 pm CT
Parts will be shipped to you factory direct.
Do not return kit to place of purchase.

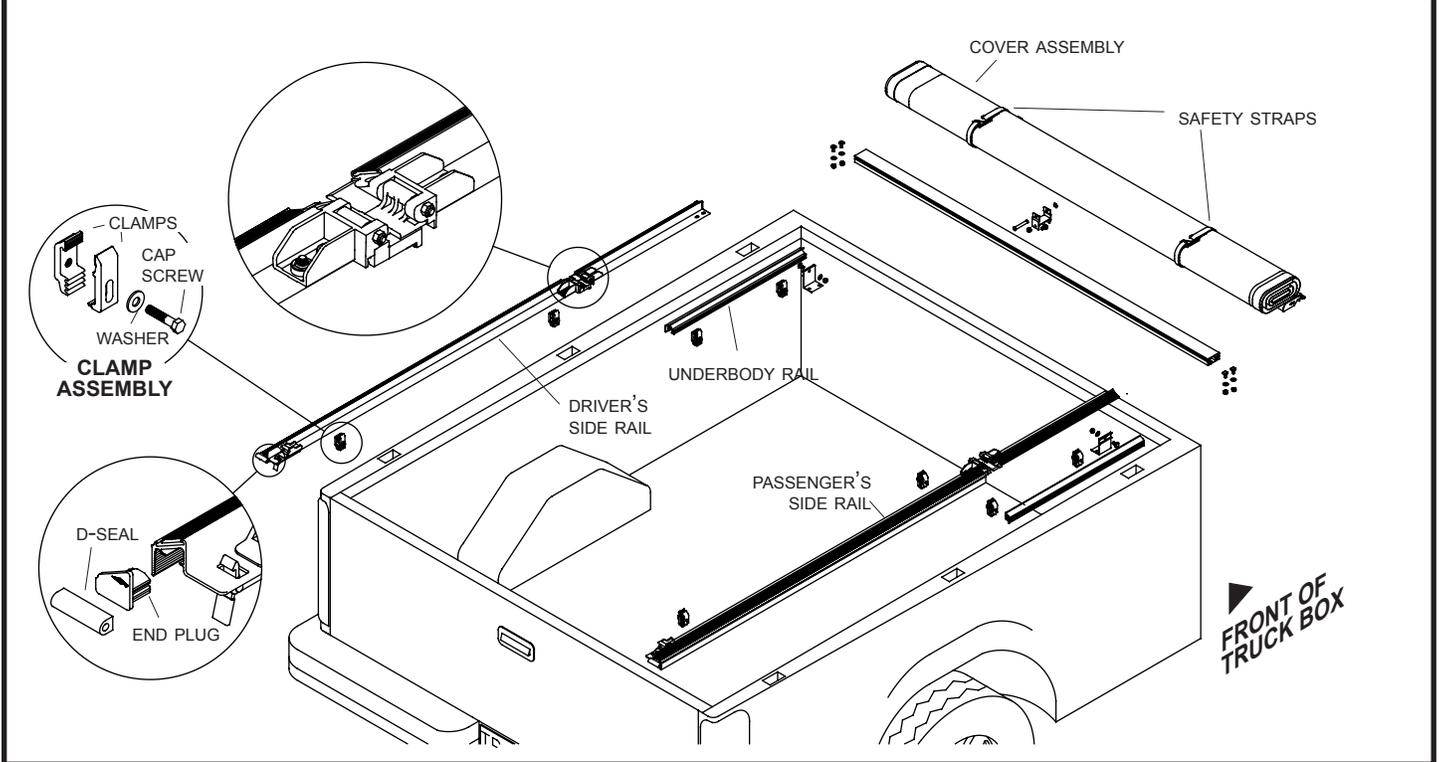
Tools Required:
1/2" Socket
9/16" Socket
1/2" Box End Wrench

PICKUP BED COVER

P.O. Box 1078, 2209 Kellen Gross Dr., Yankton SD 57078
Phone: 1-877-TRUXEDO (1-877-878-9336) Fax: (605) 664-9304
Web Site: <http://www.truxedo.com>

TruXedo® Deuce is a registered United States trademark of TruXedo. Patents pending.

SIDE RAIL AND COVER INSTALLATION

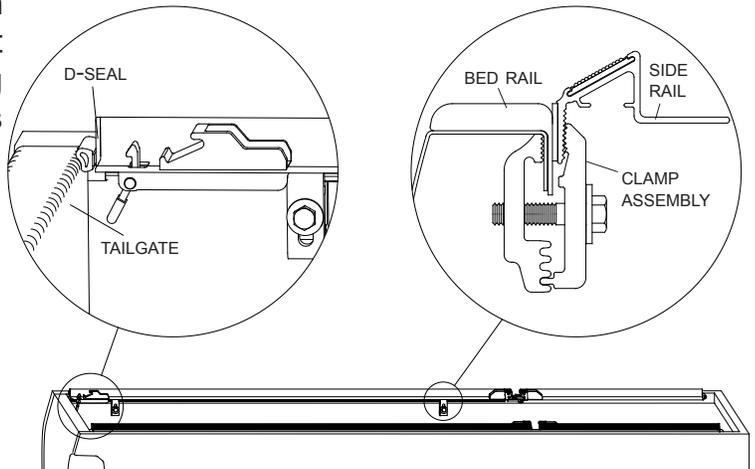


- 1** Install Side Rails: With tailgate closed, align side rails flush with pickup bed rails and level with each other. Lightly compress D-seal against tailgate. Clamp side rails to bed rails, placing two clamps on fixed portion of rails near ends of rails. Tighten securely.

High Bed Caps -

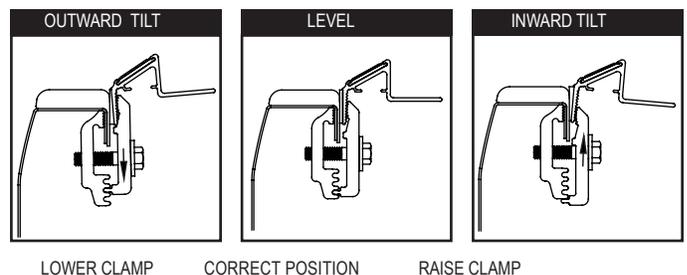
Adjust side rail height as needed to get a good seal at front and back of cover.

! WARNING Tighten clamps securely on side rails before driving vehicle.

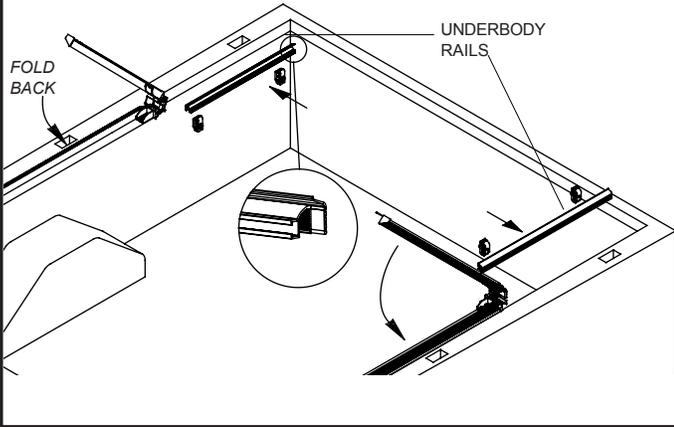


- 2** Level Side Rails: For optimal latching performance and cover fit, side rails must be level. Raise or lower male clamps until rails are level, then tighten clamps.

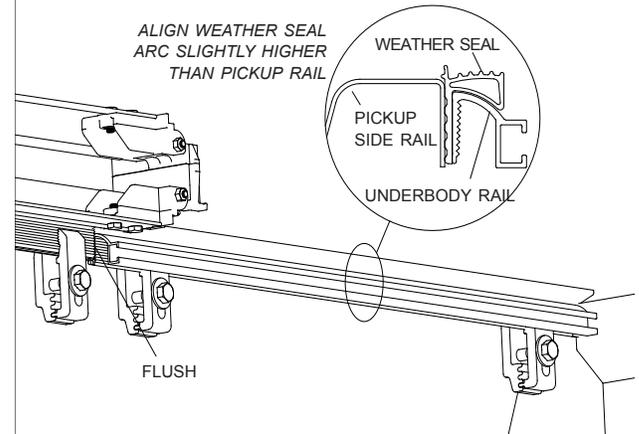
Clamp configurations shown are for reference only and are not intended to be standard for all pickups.



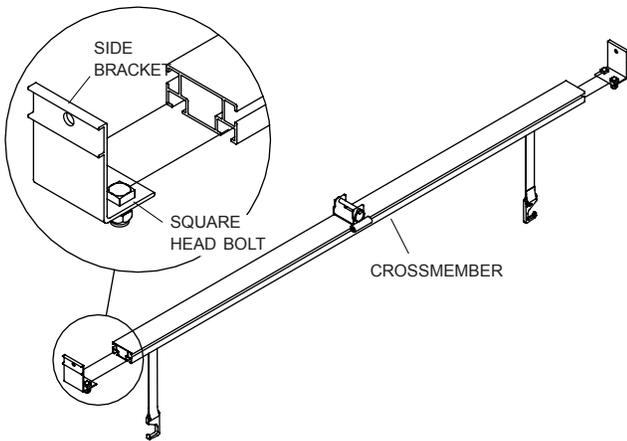
3 Install Underbody Rails: Fold back hinged portion of side rails, and stand inside pickup bed to install underbody rails.



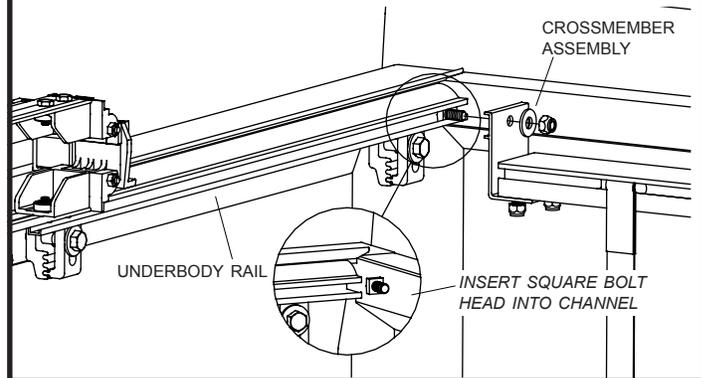
4 Install Underbody Rails: Position underbody rails flush with Truxedo® Deuce side rails as shown. Clamp underbody rails to pickup bed.



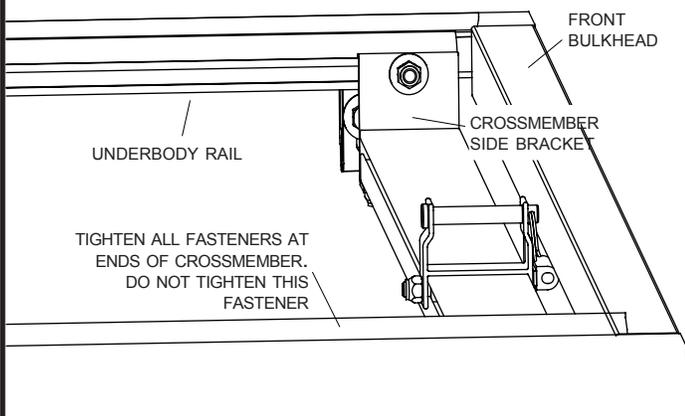
5 Assemble Side Brackets to Crossmember: Insert square bolt heads into crossmember channels. Lightly snug up bolts but do not tighten.



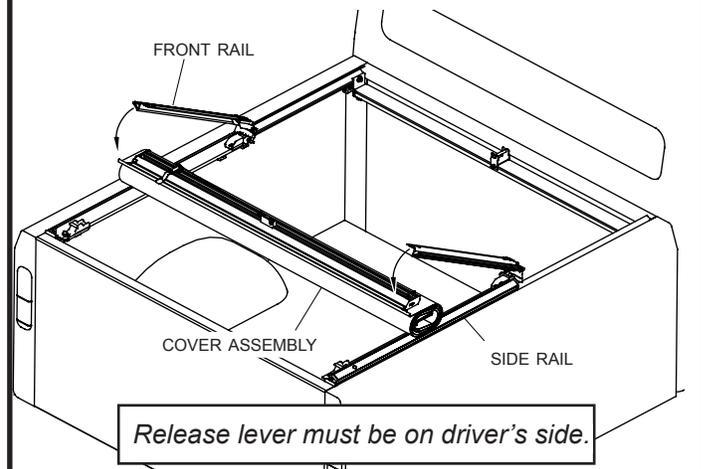
6 Assemble Crossmember to Underbody Rails: Insert square bolt head into channel on underbody rail. Fasten one end of crossmember assembly to bolt with flat washer and lock nut. Repeat on opposite side of pickup.



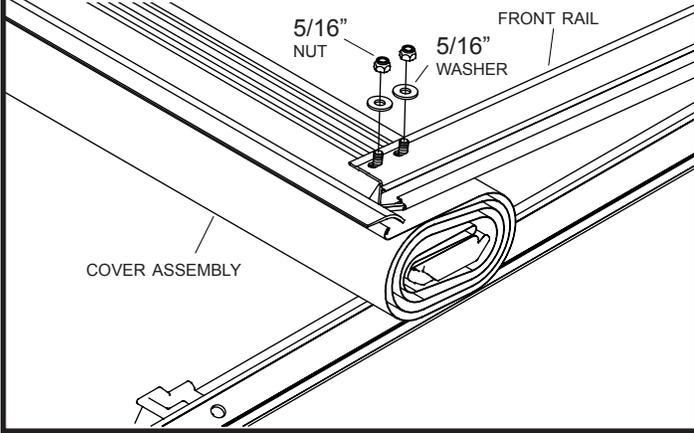
7 Align crossmember side bracket close to front of pickup bed. Make sure crossmember does not rub against front bulkhead.



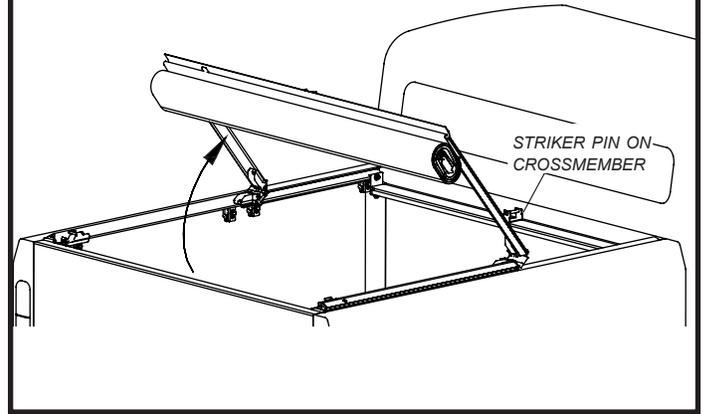
8 Set cover assembly on top of side rails and rotate front rails back as shown.



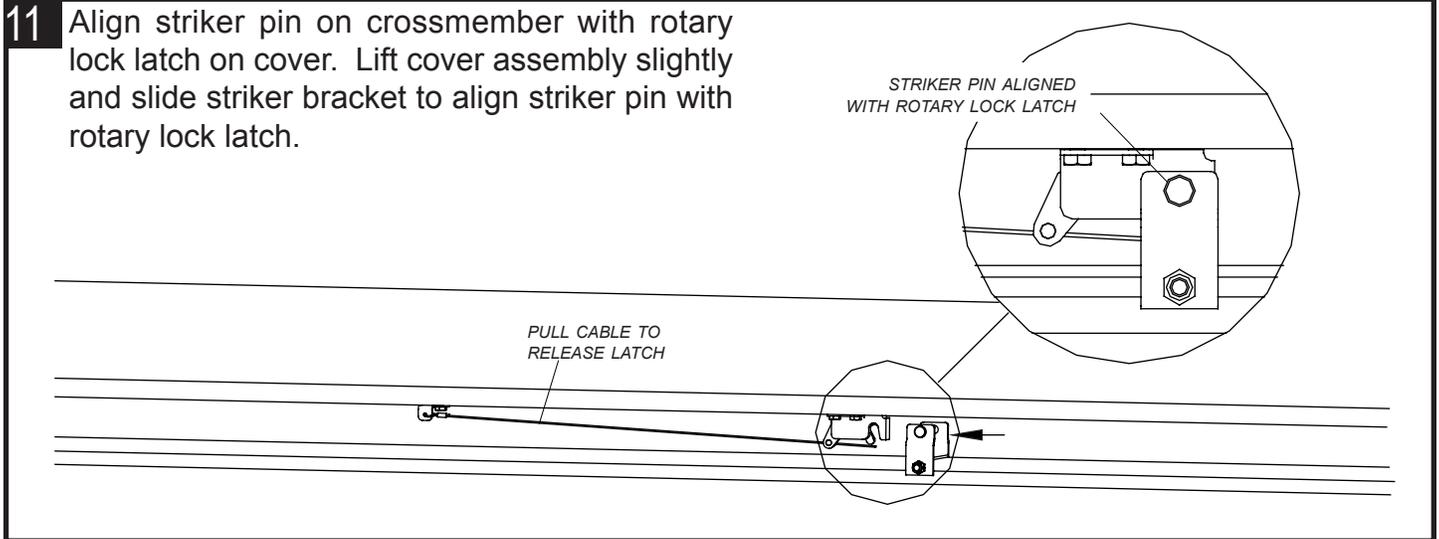
9 Align front rails on cover assembly and insert bolts through slotted holes in front rail. Install washer and hex nut. Ratchet nuts in place but do not tighten.



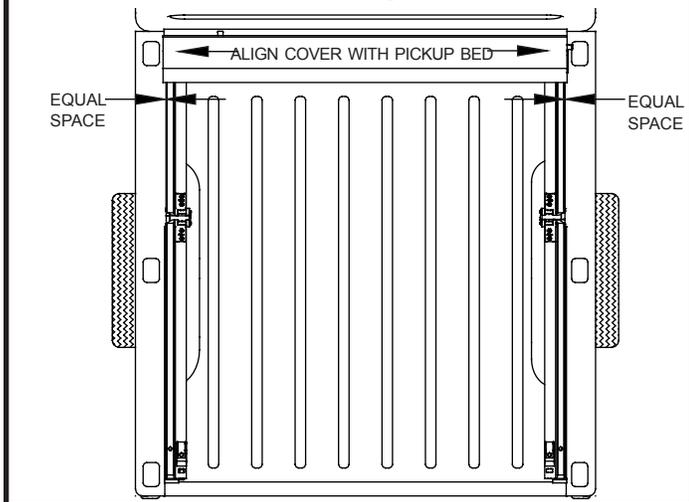
10 Standing inside pickup bed, carefully lift and rotate front rails and cover assembly closed.



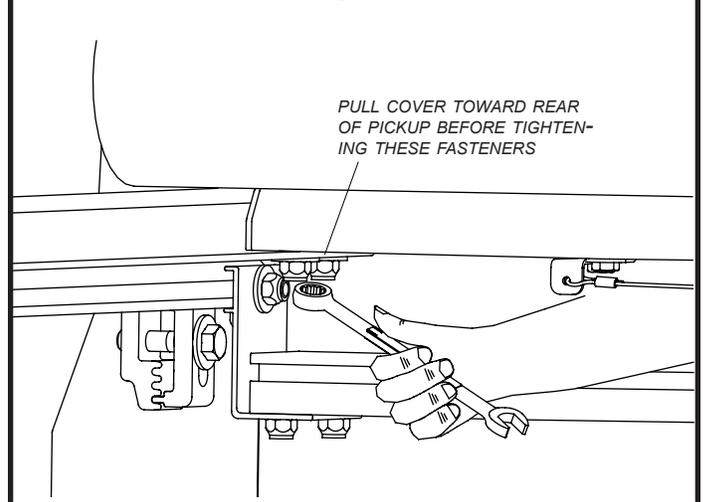
11 Align striker pin on crossmember with rotary lock latch on cover. Lift cover assembly slightly and slide striker bracket to align striker pin with rotary lock latch.



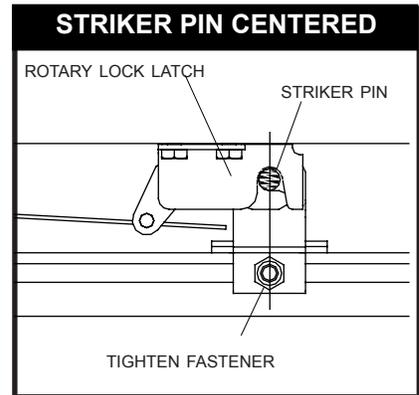
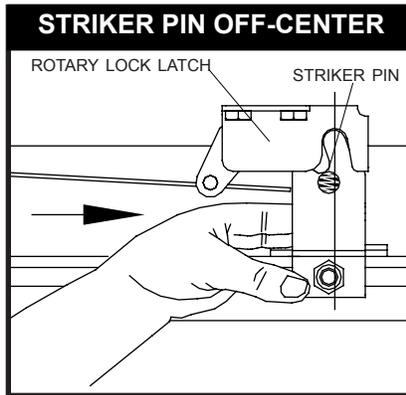
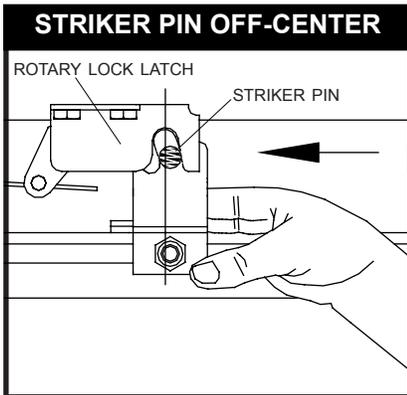
12 Square Up Cover Assembly: Position rails to maintain even spacing with pickup.



13 Tighten All Fasteners Securely: Tighten fasteners shown below using box end of wrench.

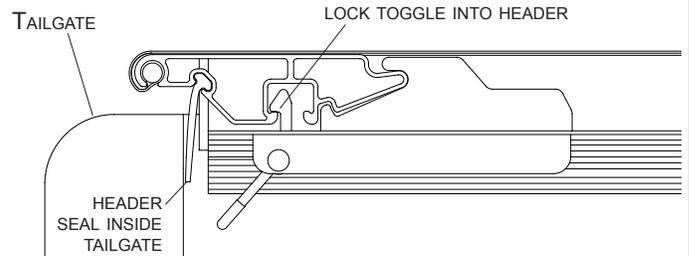
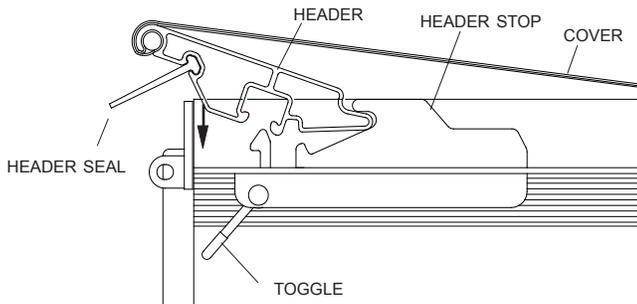


- 14** Adjust Striker: Align striker pin with rotary lock latch and tighten fasteners. Cover will not latch unless rotary lock latch is centered over striker pin.



OPEN AND CLOSE COVER

- 15** Close Cover: Unroll cover toward tailgate and rest bows on side rails. Rotate header into header stops and press down to lock toggle into header. Release Cover: Pull back on toggle. Roll cover toward cab to open. For best results, leave cover fastened to side rails while opening.



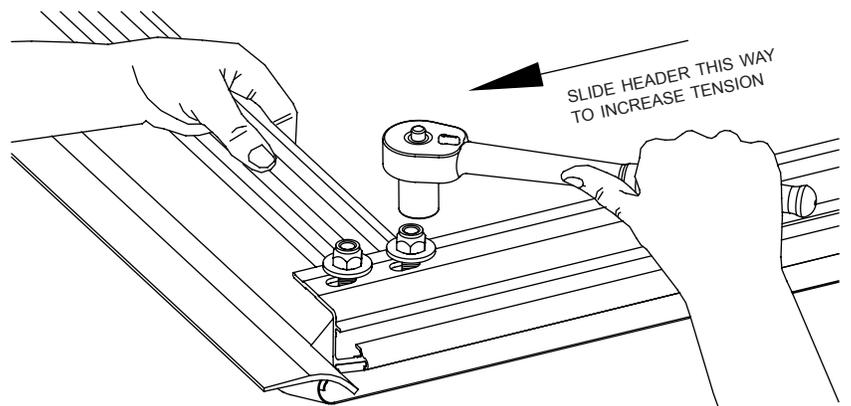
If tailgate has a key lock, TruXedo® Deuce is secured until tailgate is unlocked and opened.

Closing Cover and Tailgate: For best performance close cover first and make sure it is secured in the lock position. Next close the tailgate against the seal, as shown above.

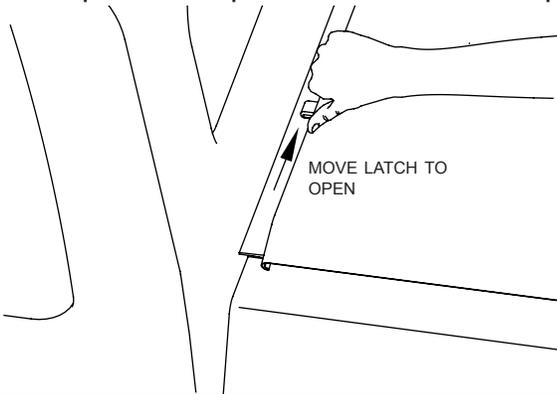
ADJUST TENSION IF NECESSARY

- 16** Adjust Tension if Necessary.

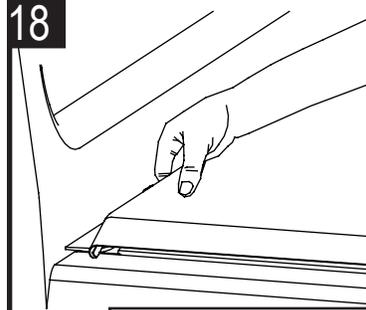
With cover closed, unlatch and open front of cover. Loosen nuts and adjust cover forward or backward. Retighten nuts.



17 To Open: Move latch with thumb to release front hinged portion of cover. Lift up and flip cover back to open.



18

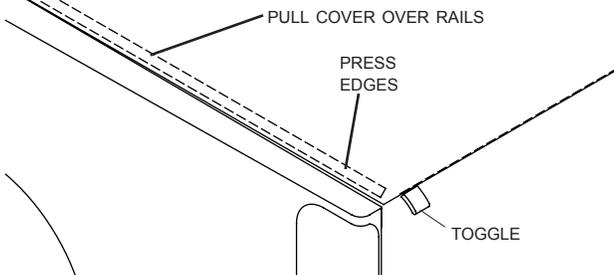


To Close: After closing front hinged portion of cover, try to lift up on front of cover to make sure latch is secured and cover will not open.

PN 170321-Rev C
Patents Pending

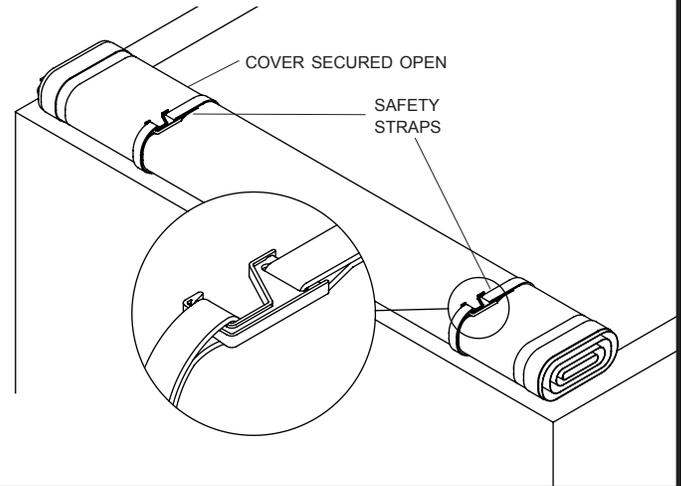
CAUTION
Do not drive vehicle when hinged portion of the cover is flipped open.
Cover can separate from vehicle and could cause property damage or personal injury. Always lift upward on the cover after closing to make sure that the cover is securely latched.

19 Secure hook fasteners and Velcro® loop fasteners on one side rail, by pressing along full length of rail. Pull cover tight across pickup bed, and secure opposite side rail.



To prevent wind lift, secure hook fastener and Velcro® loop fastener strips along entire length of both side rails before driving vehicle.

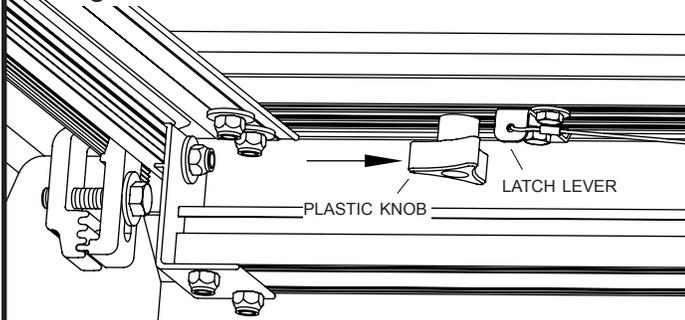
20 Secure cover open by hooking safety straps to front loops.



- To prevent accidental release of tailgate header, ensure header is securely latched to side rails on both sides of pickup bed before driving vehicle.
- To prevent wind lift, secure VELCRO® brand fasteners along entire length of both side rails before driving vehicle.

ADDED SECURITY DEVICE

21 To Engage: Roll cover opened from tailgate. Slide plastic knob against latch lever and tighten knob.



TROUBLE SHOOTING

TAILGATE HEADER WILL NOT LATCH:

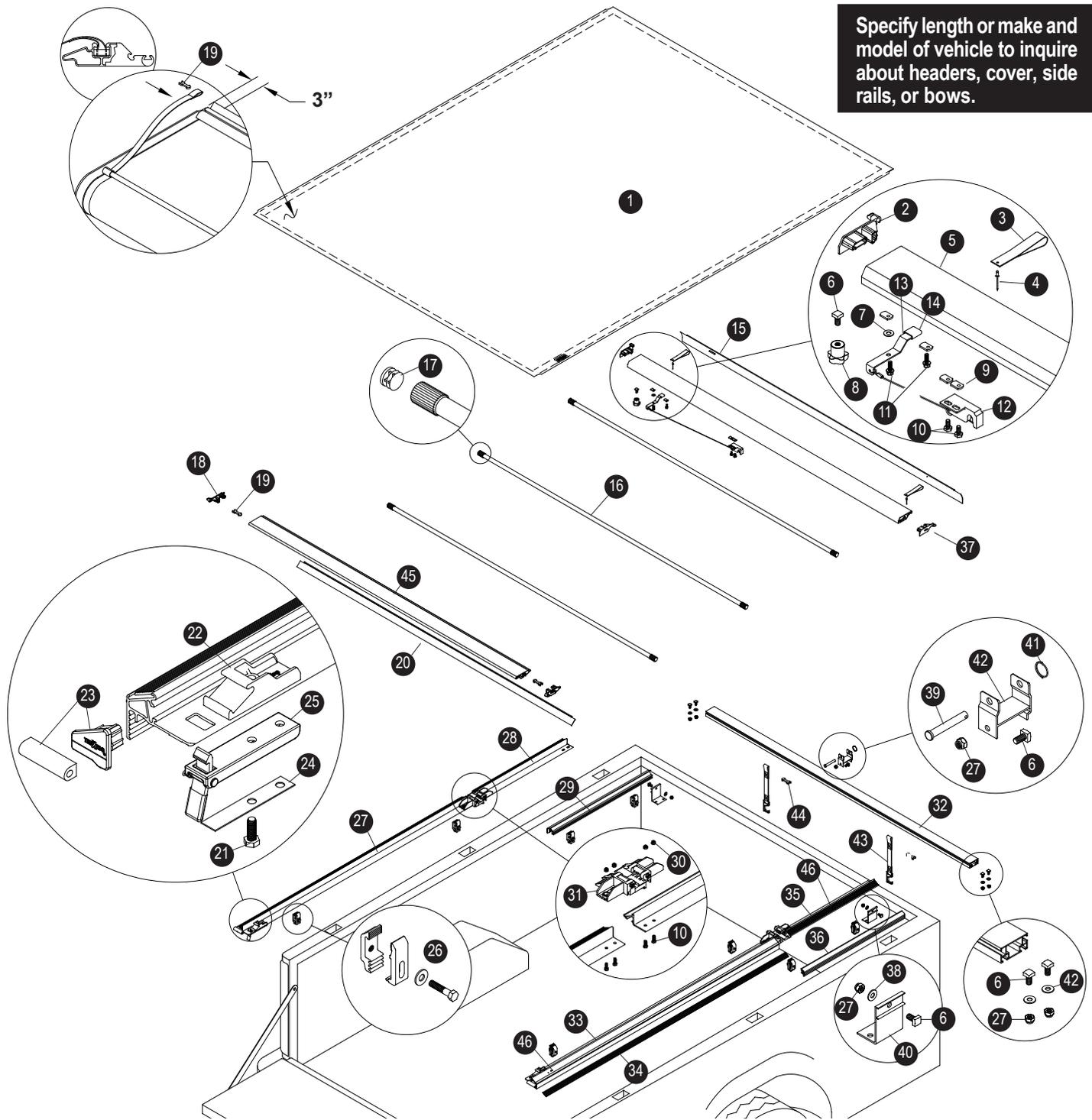
- Check side rails to make sure they are level. See Step 2.
- Check position of side rails on pickup box, they may be positioned too low. See Step 1.
- Refer to step 15 on proper closing procedure.

FABRIC COVER IS TOO TIGHT OR TOO LOOSE:

See Step 16 to adjust cover tension.

* VELCRO® is a registered trademark of the Velcro companies.

Specify length or make and model of vehicle to inquire about headers, cover, side rails, or bows.



TRUXEDO® DEUCE REPLACEMENT PARTS

1	*	Deuce® Replacement Cover	17	1701595	End Plug, 1" OD	32	*	Crossmember
2	1703765	Front Header End Plug, LH	18	1117467	Rear Header 08 End Plugs (Set of 2)	33	*	Side Rail, Passenger's Side
3	1115353	Header Safety Strap	19	1115354	Header Insert Safety Clip	34	*	Hook and Loop Fasteners
4	1703344	Blind Rivet, 1/8" x 3/16"	20	*	Header Seal, Tailgate	35	1703752	Side Rail Front, Pass. Side
5	*	Black Front Header	21	1702926	Cap Screw, 5/16" x 7/8"	36	1116900	Rail Underbody Assembly, Pass. Side
6	1703595	Cap Screw, Sq Hd, 5/16" x 5/8"	22	1704187	Header Stop	37	1703766	Front Header End Plug, RH
7	1703917	Spacer Washer, 7/8" OD	23	1115373	Side Rail End Plugs (Set of 2)	38	1700428	Flat Washer, 5/16"
8	1703855	Plastic Knob	24	1114773	Flat Spring, 5/8" x 3 7/8"	39	1703768	Striker Pin, 3/8" x 2 1/2"
9	1703771	Weld Nut, Tab, 1/4"	25	1704213	Latch Assembled	40	1703851	Crossmember Bracket, Attach
10	1702670	Cap Screw, 1/4" x 1/2"	26	*	Aluminum Clamp Assy	41	1703863	Cotter Ring, 1" OD
11	1703901	Cap Screw, Flange Hd 1/4" x 3/4"	27	*	Side Rail, Driver's Side	42	1703847	Striker Bracket
12	1703767	Slam Latch Rotary Lock	28	1703751	Side Rail Front, Driver's Side	43	*	Safety Strap
13	1703841	Latch Lever, Cable Pull	29	1116901	Rail Underbody Assembly, Driver's Side	44	1116797	Header Insert Safety Clip, 5/16"
14	1703965	Toggle Cap, Vinyl, 1/16"	30	1701543	Nylon Lock Nut, 1/4"	45	*	Black Rear Header
15	*	Header Seal, Cab	31	1116695	Hinge Assembly, Spring Loaded	46	1704383	Filister Head Screw
16	*	Black Bow						

* Please specify length or make and model of vehicle.

LIFETIME WARRANTY

Truxedo warrants that all new, unused products are free from defects in material and workmanship. This Warranty is effective if the product is properly installed and used for the purpose intended for the life of the product. It applies to the original buyer only. Truxedo's obligation under this Warranty is limited to repairing, or at its option, replacing any part that is returned, transportation prepaid, to Truxedo., Yankton, South Dakota, if the product is, in our judgment, defective. All materials must be accompanied by an RMA (Returned Material Authorization) number requested and authorized in advance of returning the materials. Truxedo shall not be liable or responsible to supply or pay labor to replace any part found defective, nor shall it be liable for any damages of any kind or nature to person, product, or property.

There are no Warranties for used products or products that have been repaired, altered, modified, subjected to misuse, negligence, accident or ordinary wear and tear. Call 1-877-878-9336 for complete details.

Truxedo products are sold without any express warranty except as set forth above. Truxedo is not obligated to honor warranty claims if Genuine Truxedo parts are not utilized.

DIRECT ALL WARRANTY CLAIMS TO TRUXEDO. AT 1-877-878-9336



WARNING

Tighten clamps securely on side rails before driving vehicle, to prevent cover from blowing off.

SAFETY INSTRUCTIONS

1. Do not place objects on or against cover or framework.
2. Do not tie cargo to Truxedo® Deuce framework.
3. Never allow children or pets to occupy pickup box while cover is closed.
4. Cover is not airtight. Special care is required to keep cargo clean and dry.
5. Fabric cover won't prevent theft of contents inside truck box.
6. Cover must be rolled fully open and secured with safety straps when towing vehicle backwards.
7. Never drive vehicle while hinged front of cover is open.

OWNER/USER RESPONSIBILITIES

It is the responsibility of the owner/user to read this manual and comply with the operating procedures. The owner/user is also responsible for inspecting their Truxedo® Deuce cover, and for having parts repaired or replaced when worn or damaged.

Failure to follow safety instructions and warning labels could result in failure of your cover system and/or personal injury.

MESSAGES TO INSTALLER

- Always wear safety glasses and/or other necessary protective equipment when installing your Truxedo® Deuce.
- These instructions are complete for most pickup models. Additional instructions are included, if required for your pickup. Please read entire manual before installing your Truxedo® Deuce.

COVER MAINTENANCE

Vinyl cover can be hand washed with mild soap and water or cleaned in a car wash. Thoroughly rinse cover to remove any soap residue. Cover can be treated with any vinyl protectant made for tonneau covers.

Never use silicon, petroleum, or citrus based products on your tonneau cover.

Questions?

Call our friendly customer service staff at Truxedo Toll Free:

1-877-878-9336
Mon - Fri 8 am - 5 pm CT

Register online at www.truxedo.com or mail this form to: TruXedo, P.O. Box 1078, Yankton, SD 57078-0713

Name: _____

Address: _____

City: _____ State: _____ Zip: _____

Phone Number: _____

Email Address: _____

Date Purchased: _____ Price Paid: _____

Dealer Name: _____

Pickup Make: _____

Model: _____ Year: _____

Product Purchased:

- | | | |
|---|--|---------------------------------------|
| <input type="checkbox"/> Original TruXedo | <input type="checkbox"/> TruXedo Lo Pro QT | <input type="checkbox"/> TruXedoPlus |
| <input type="checkbox"/> TruXport | <input type="checkbox"/> TruXedo Deuce | <input type="checkbox"/> Tonneau TraX |
| <input type="checkbox"/> Tonneau Mate | <input type="checkbox"/> Venture SRS | <input type="checkbox"/> TruXedo Edge |

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