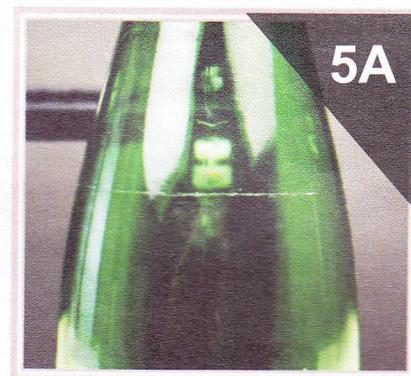


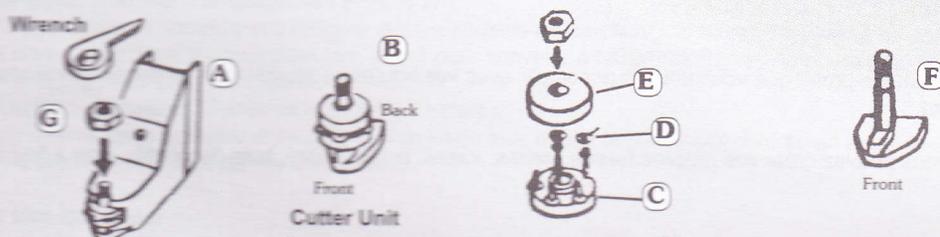
Scoring Irregular Shapes

Odd shaped bottles and jars are more difficult to cut and require more practice.

1. Remove the lower bottle guide.
2. Adjust the cutter head to suit the bottle as described above.
3. Oil the cutting wheel.
4. Hold the bottle down, above and below score line, firmly to the base. Carefully turn counter-clockwise against cutting wheel with even pressure. The corners or odd shaped curves of the bottle are usually thicker, so you may have to use a little more pressure. Be careful not to slip.
5. If any part of the score line skipped, repeat as instructed above.



Replacing the Cutting Wheels



1. You will need the white plastic wrench that comes with your Bottle Cutter.
2. Under the Cutter Head there is a wing nut. Loosen this wing nut enough so that the Cutter Head housing is easily removed by lifting upwards.
3. Remove the Tapping Guide Arm by turning its wing nut just enough to loosen this attachment. Remove by sliding it out towards the open area of the housing. Set aside.
4. Turn the Cutter Head housing (A) upside down. Place the white plastic wrench onto the hexagon nut (G). Turn left to loosen. (Turn right to tighten.)
5. Loosen the hexagon nut just enough to be able to totally remove the white plastic assembly. Grasp it firmly in your hand and pull until the assembly is removed (B).
6. While the white plastic assembly is in your hand, remove its hexagon nut completely and set it aside.
7. There are two round plastic washers on the turret base (F). The top ring (E) has tiny holes. The bottom ring (C) has tiny pins with TWO metal cutter wheels (D), in the indented areas on the bottom ring.
8. At this point you can just ROTATE the ring with the cutter wheels, so that you can now cut with the alternate wheel that is included with your kit. Or, you can replace both cutter wheels with two new replacement cutter wheels.
9. Replace the top ring (E) onto the turret base (F) with the holes facing down. The pins on the bottom ring and the holes on the top ring should match up exactly and fit together. Important: The turret base has a rounded side (which is the front) and a flat side (which is the back). Be sure that the new cutting wheel (the one you are going to be using) is facing outwards on the two ring sandwich on the ROUNDED side of the turret base.
10. Install the white plastic assembly back into the housing (A). The rounded side is facing out and the flat side is facing the black housing. Be sure that the cutter wheel is facing out and is in the center. Replace the hexagon nut and tighten the nut with your wrench. Important: If you tighten this hexagon nut TOO tight, the cutter wheel will NOT rotate. You want the wheel to be able to turn freely. Please remember to oil the cutter wheels before use.
11. Install the Tapping Guide Arm by sliding in back into place. Tighten nut.
12. Line up the completed housing assembly by aligning it on the tower. Tighten nut.