

WOODHAVEN

Parts List:

Part Description	Quantity
5302B 5-1/2" Base	1
5300C Center Disk	1
5300P Router Plate, pre-drilled	1
5300V Vac Outlet	2
MP150 1/4-20 x 1-1/2" screw	2
WS002 washer	2
HB020 1/4-20 x 3/4" bolt	2
PIN450 1/4" center pin	1
MF035 10-24 x 1/2" screw, Porter Cable, bagged	3
MF054 8-32 X 1/2" screw, DeWalt, bagged	3
MF058 4mm x 12mm screw, Bosch, bagged	3

5302

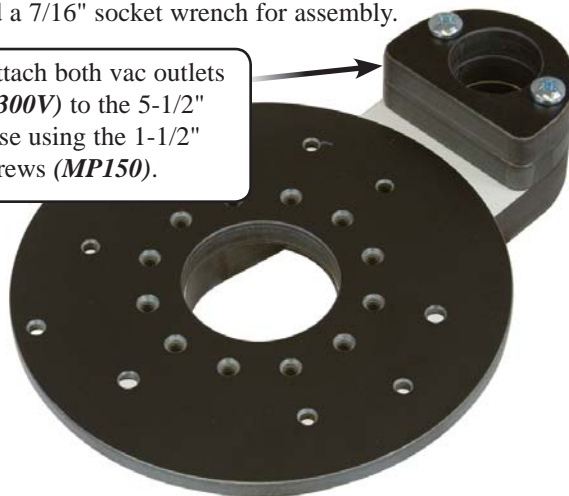
Plate Kit

Please Read Carefully!

1 BEFORE BEGINNING

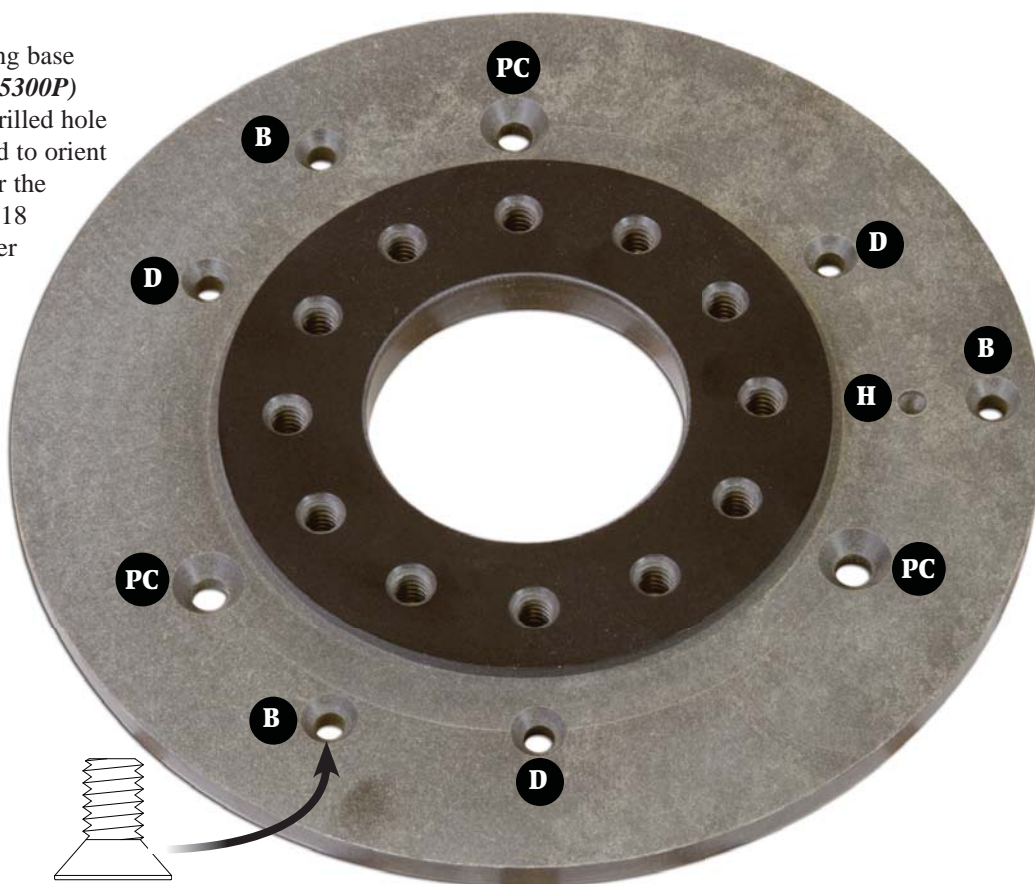
Identify and verify that you have all the parts listed. Read thru the instructions at least once, familiarizing yourself with the parts and process before proceeding. You'll need a #3 Phillips screwdriver and a 7/16" socket wrench for assembly.

Attach both vac outlets (5300V) to the 5-1/2" base using the 1-1/2" screws (MP150).

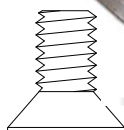


2 ASSEMBLY

Remove your routers existing base plate and attach the router plate (5300P) in its place. There is a partially drilled hole (H) in the router plate that is used to orient it to select the mounting holes for the plunge base of your Bosch 1617-18 (B), DeWalt 616-618 (D) or Porter Cable 690-892 (PC) router. Use the screws we supply (MF035, MF054 or MF058) to mount your router to the router plate. We have an undrilled router plate available (5300PD - not shown) if you have a different router you need to mount.



The 5302 Plate Kit is designed to work with the 5380K MDF Door Kit and 5320-5360 Templates.



3 ASSEMBLY

Install the 1/4" center pin (**PIN450**) in your routers 1/4" collet and tighten. With the router setting on a work bench and the router plate facing up, set the 5-1/2" base (**5302B**) on the router plate.



Set the recessed portion of the center disk (**5300C**) in the opening of the base as you slide it onto the center pin. Orient the base so the router controls and handles will be in a comfortable location for you. Install a washer (**WS002**) on each of the 3/4" bolts (**HB020**). Insert the 3/4" bolts thru the two slots in the base and start them by hand into the threaded holes in the router plate. Make sure the recessed edge of the center disk is in the bit opening of the base and held against it, then tighten the bolts with a 7/16" socket. Remove the center disk and center pin.

4 USING THE PLATE

The Plate Kits are designed to be used with the 5380K MDF Door Kit. With a 1/2" diameter bit, the 5301 Plate Kit will cut 2-1/4" from the edge of the Ultra Track or Template and the 5302 Plate Kit will cut 2-1/2" from the same edge. By using the 56100-56450 Stile Bits we offer with the 5301 Plate kit, and the 57100-5725-Panel bits we offer with the 5302 Plate Kit, you can cut a true raised panel profile in any panel. You can also use just the 5301 or 5302 Plate Kit with a Stile bit, Panel bit, round nose or V-groove bit by themselves.

Keep the base of the Plate Kit firmly against the Ultra Track or Template while cutting and move in a clockwise direction around the interior of the 5380K MDF Door Kit. Practice on a scrap panel first before attempting any cuts in your finished panels.



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