



MAGNUM Gasket Installation Guide

Make sure that gasket flanges are flat, clean and free of oil or grease.

Rubber gaskets should be installed on a clean, dry surface without the use of adhesives or sealers.

Gaskets made of other materials may be installed using small amounts of quick drying “Weatherstrip” or “Gasket” adhesive as an installation aid.

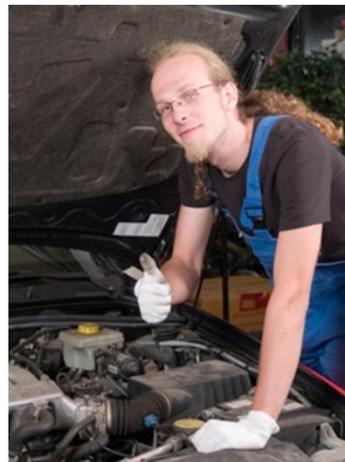
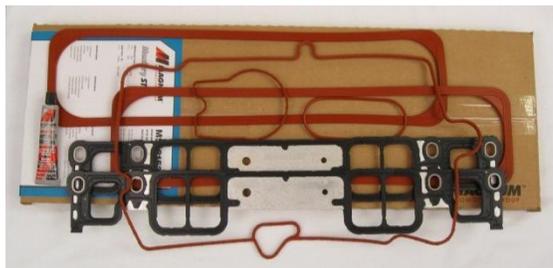
Apply a small dab of RTV Silicone Sealer at the intersection of adjacent castings, such as the junction of intake manifold side rail gaskets and rubber end seals.

Wire brush and lightly lubricate all fasteners.

Apply sealer to any fastener entering a coolant passage.

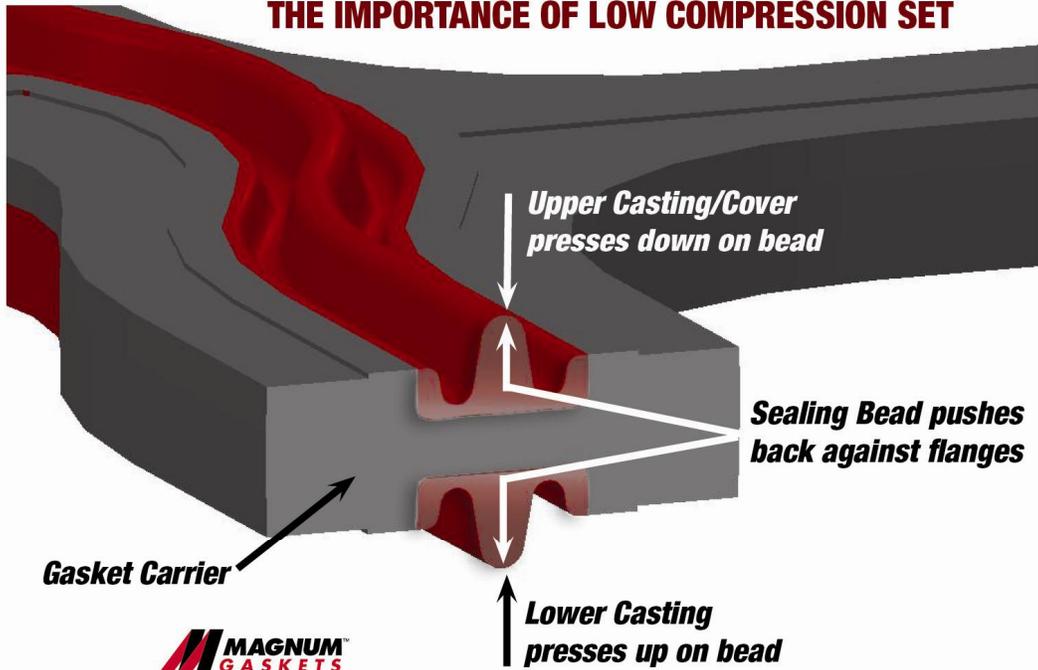
Clean out the threads in the castings to remove rust and old sealers

Torque fasteners to factory specifications.





THE IMPORTANCE OF LOW COMPRESSION SET



Good quality rubber with low compression set keeps pushing back.

Poor quality rubber with high compression set relaxes and allows leakage.

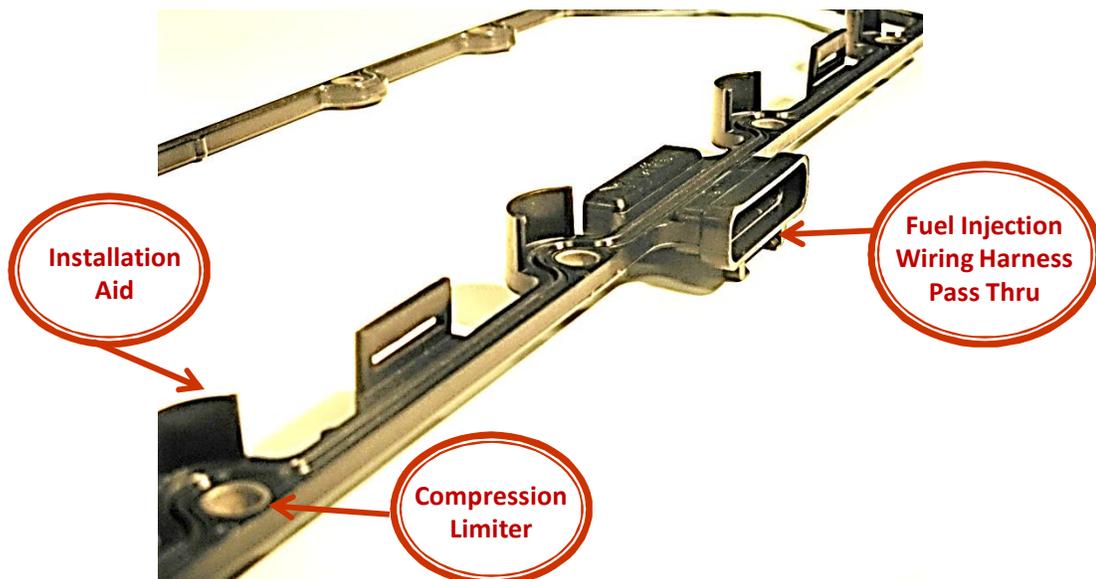
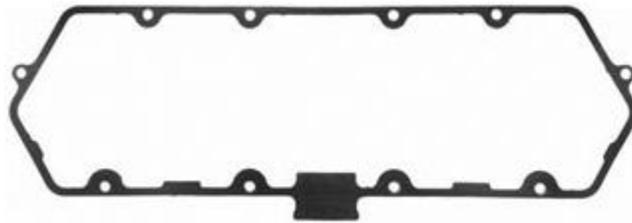
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What does this mean to you?

- “ **MAGNUM** molded rubber gaskets have the lowest compression set values in the gasket industry
- “ **MAGNUM** gaskets have a longer service life than the competition



Ford 7.3L Valve Cover Gasket



MAGNUM gasket is multi functional

- “ Installation Aids assure proper installation on the engine
- “ Compression limiters assure the gasket is compressed to spec
- “ Fuel Injection Wiring Harnesses plug into the gasket

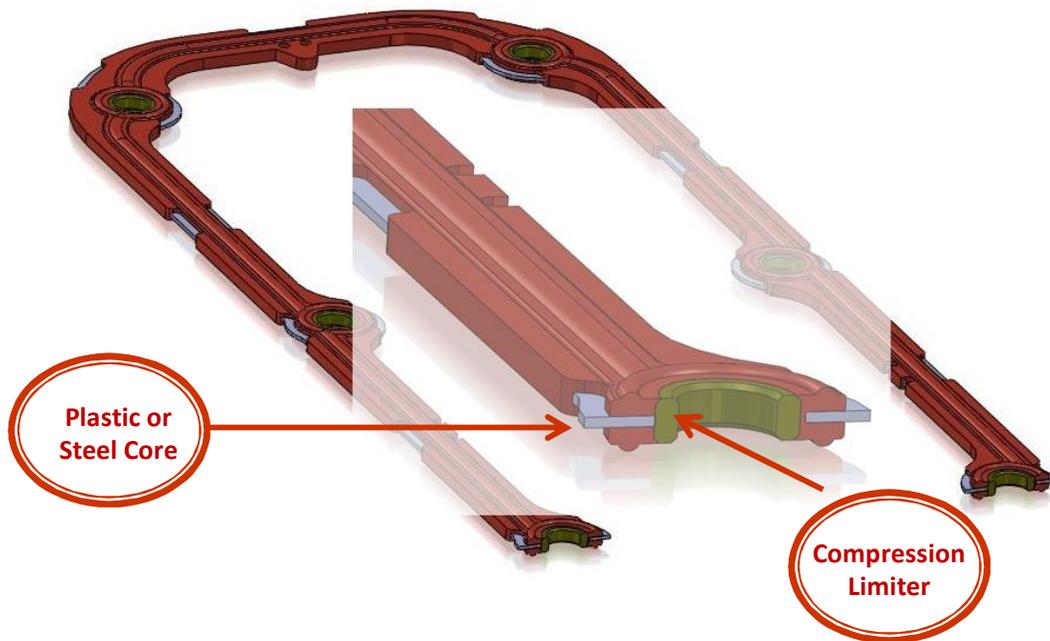
What does this mean to you?

These features assure the **MAGNUM** gasket is installed correctly

EVERYTIME



MAGNUM Worry-Free Installation



MAGNUM gaskets have installation aids built into the design

- “ Compression limiters assure the gasket is compressed to the correct specification
- “ The Plastic or Steel Core assures the gasket is registered correctly and stays in place through the installation

What does this mean to you?

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EVERYTIME