



1300PT Levelers & Hardware for Phenolic Tables

Please Read Carefully!

1. ASSEMBLY

Identify and verify that you have all the parts listed. Read the instructions at least once, familiarizing yourself with the parts. The 1300PT Stay-Tru Plate Levelers are designed to work on our 3/4" thick phenolic tables.

Cut the eight brackets (**1300A**) apart from each other. Each bracket has two holes - one drilled (at the square end) and one tapped (at the radiused end). Install the thumb screw (**5505**) in the tapped hole as shown. *See fig. 1.* Notice there is more resistance as you thread the thumb screw into the bracket. This is an anti-vibration feature that reduces chances of the thumb screw loosening during use. Keep turning the thumb screw until it protrudes from the notched side of the bracket 3/8". Install, and firmly tighten by hand, the cap nuts (**NUT250**) on the ends of the thumb screws. *See fig. 1.*

2. INSTALLATION

Place the router table face down on a flat surface. Align the drilled holes in the brackets with the pre-drilled mounting holes in the bottom of the Woodhaven Phenolic Router Table. *See fig. 2.* Mount the table brackets to the table as shown, using the 3/4" screws (**MT015**). *See fig. 2.* Install the router plate in the table and level it using the thumb screws.

3. PLATE TIGHTENERS

The two plate tighteners (**1300PA**) go in the two recessed areas of the plate opening. Install a brass washer (**WB001**) on a 1/2" screw (**MT010**). Insert the screw through the tightener, threading the screw into the table by hand to make sure it's not cross-threaded. Force the bracket against the edge of the plate while tightening the screw. The amount of pressure applied to the tightener will control the tightness of the plate in the opening. *See fig. 3.*

Get the 1300PS3 Hardware Package. Use the hardware and instructions included for attaching the table to a leg set.

Parts List

Part	Desc	Qty	Part	Desc	Qty
5505	Thumb Screw	8	MT010	1/2" Screw	2
1300A	Bracket	8	WB001	Washer	2
NUT250	Cap Nut	8	1300PA	Tightener	2
MT015	3/4" Screw	8	1300PS3	Hdw. Pkg.	1

