



## MAGNUM Gasket Installation Guide

Make sure that gasket flanges are flat, clean and free of oil or grease.

Rubber gaskets should be installed on a clean, dry surface without the use of adhesives or sealers.

Gaskets made of other materials may be installed using small amounts of quick drying “Weatherstrip” or “Gasket” adhesive as an installation aid.

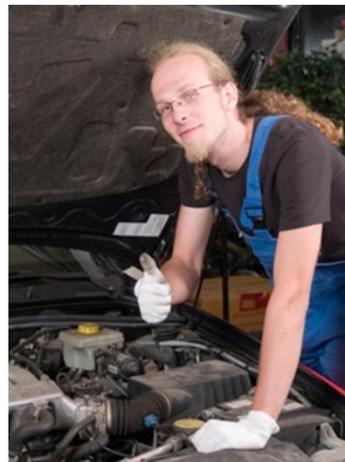
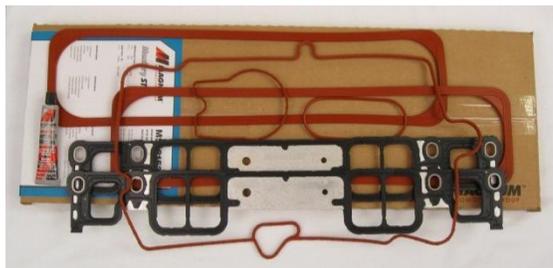
Apply a small dab of RTV Silicone Sealer at the intersection of adjacent castings, such as the junction of intake manifold side rail gaskets and rubber end seals.

Wire brush and lightly lubricate all fasteners.

Apply sealer to any fastener entering a coolant passage.

Clean out the threads in the castings to remove rust and old sealers

Torque fasteners to factory specifications.



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