

# WOODHAVEN

## Parts List:

Please identify and verify that you have all of the parts listed below prior to assembly.

Part	Description . . . . .	Quantity
8715B1	2" Deluxe Stair Gauge w/hdw. . . . .	1
8715B2	1-1/2" Deluxe Stair Gauge w/hdw. . . . .	1
4224	24" One Track . . . . .	1

### BEFORE BEGINNING

Identify and verify that you have all the parts listed. Read thru the instructions at least once, familiarizing yourself with the parts and process before proceeding.

The Deluxe Stair Gauges are designed to fit on framing squares that have both 2" and 1-1/2" wide legs that are no more than .095" thick. The brass bolts will not harm the surface of a steel square, but they can damage an aluminum square. The Deluxe Stair Gauges will work on stair angles as low as 26°.

### ASSEMBLY

There are two Deluxe Stair Gauge assemblies. Loosen the knob/brass screw located in the approximate center of each gauge. Slide the larger one (**8715B1**) on the 2" wide leg of your framing square and the smaller one (**8715B2**) on the 1-1/2" wide leg. *See fig. 2.*

If you want, you can end the assembly process here and use the Deluxe Stair Gauges as they are without attaching the optional 24" One Track.

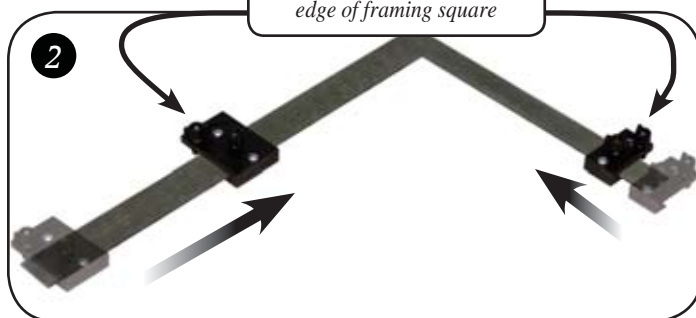
### ATTACH OPTIONAL ONE TRACK

The One Track can span damaged areas and bad edges, serving as a fence that helps to make your stair layouts more accurate. This is especially helpful when marking near the end of a board, or if the edge of the board is damaged. The One Track also helps to hold the Two Deluxe Stair Gauges in position to prevent them from getting bumped out of adjustment.

To attach the One Track, loosen the knob of the knob/bolt near the top of each gauge. Slide the T-slot of the 24" One Track (**4224**) on to the head of the each bolt. The **8715B1** has the knob/bolt mounted in the left hand slot for laying out treads to the left of risers. *See fig. 1.* If you want to layout treads to the right of the risers, move the knob/bolt to the right slot.

If you're not using the One Track, you can remove the knobs/bolts for it from the Deluxe Stair Gauges.

## 8715 Deluxe Stair Gauges Owners Manual *Please Read Carefully!*



### USE

Loosen the knob(s) on each Deluxe Stair Gauge and, using the ruler markings on your framing square, position them where desired on the framing square and retighten. For accuracy, **ALWAYS** make sure the top inside edge of the Deluxe Stair Gauge is against the edge of the framing square when you tighten the knob. *See fig. 2.*

Place the Framing Square/Deluxe Stair Gauges against the edge of the work piece, making sure the bottom corner of each Deluxe Stair gauge is resting against the edge of the work. Position the One Track (if using) where desired along and against the edge of the work, then retighten all the knobs.

The Deluxe Stair Gauges have a unique feature in that the top plate overhangs the work and is at a right angle to the blade of the framing square. This lets you mark the adjacent tread/riser for a short distance (**1 to 1-1/4"**), which allows more accurate repositioning for the next tread/riser layout.