



SAFETY DATA SHEET

Issue Date 06-Sep-2011

Revision Date 29-May-2013

Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name PC SUPEREPOXY, Part A

Other Means of Identification

SDS # 130519-19

Recommended Use of the Chemical and Restrictions on Use

Recommended Use Multi-purpose epoxy paste.

Details of the Supplier of the Safety Data Sheet

Supplier Address

Protective Coatings Co.
221 S Third St.
Allentown, PA 18102 USA

Emergency Telephone Number

Company Phone Number 610-432-3543 / 800-220-2103
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin sensitization	Category 1

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Appearance Blue paste

Physical State Paste

Odor Mild

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Get medical attention if irritation occurs
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Bisphenol A - Epichlorohydrin polymer	25068-38-6	50-70
Modified Bisphenol A Epoxy Resin	PROPRIETARY	10-20
Synthetic Amorphous Silica	67762-90-7	5-10
Acrylated Polyols	3524-68-3	5-10
Aliphatic Glycidyl Ethers	120547-52-6	1-5

Product contains a proprietary mixture of ingredients.

4. FIRST AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation occurs.
Skin Contact	Wash with soap and water. Remove and wash contaminated clothing before reuse. Get medical attention if irritation occurs.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Seek medical advice.

Most Important Symptoms and Effects, both Acute and Delayed

Symptoms	Causes eye irritation. Direct contact may cause temporary redness and discomfort. Causes skin irritation.
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Indication of any Immediate Medical Attention and Special Treatment Needed

Note to Physicians	Skin and eye conditions may be aggravated by long term exposure.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Dry chemical, CO2 or water spray.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Hazardous Combustion Products Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Wear positive pressure self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions	Wear protective gloves/protective clothing and eye/face protection. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse.
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Environmental Precautions	See Section 12 for additional ecological information.
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Methods and Material for Containment and Cleaning Up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
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Methods for Cleaning Up	Dispose of contents/container to an approved waste disposal plant.
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7. HANDLING AND STORAGE

Precautions for Safe Handling

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Wear appropriate personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
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Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C) . NFPA Class IIIB storage.
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Incompatible Materials	None known based on information supplied.
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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

The following information is given as general guidance

Appropriate Engineering Controls**Engineering Controls**

Provide general or local exhaust ventilation if product is sanded or ground.

Individual Protection Measures, such as Personal Protective Equipment**Eye/Face Protection**

Chemical safety goggles/faceshield.

Skin and Body Protection

Wear protective gloves and protective clothing.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas. If engineering controls do not keep airborne concentrations below acceptable levels, wear a NIOSH-approved respirator.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	Paste	Odor	Mild
Appearance	Blue paste	Odor Threshold	Not determined
Color	Blue		
Property	Values	Remarks • Method	
pH	Not determined		
Melting Point/Freezing Point	Not available		
Boiling Point/Boiling Range	No data		
Flash Point	248.88 °C / 480 °F	CC (closed cup)	
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not available		
Lower Flammability Limit	Not available		
Vapor Pressure	Not determined		
Vapor Density	Not available		
Relative Density (Specific Gravity)	1.15	(1=Water)	
Water Solubility	Insoluble in water		
Solubility in Other Solvents	Alcohols		
Partition Coefficient	Not determined		
Autoignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
Density	9.5 lbs/gal		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure**Product Information**

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation.

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Ingestion May cause discomfort if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Bisphenol A - Epichlorohydrin polymer 25068-38-6	= 11400 mg/kg (Rat)	20000 mg/kg (rabbit)	-
Acrylated Polyols 3524-68-3	= 1830 mg/kg (Rat)	= 4 mL/kg (Rabbit)	-
Aliphatic Glycidyl Ethers 120547-52-6	19200 mg/kg (rat)	>4500 mg/kg (rabbit)	-

Information on Physical, Chemical and Toxicological Effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical Measures of Toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Persistence and Degradability

Not determined

Bioaccumulation

Not determined

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION**International Inventories**

Not Determined

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances***US Federal Regulations**

SARA 313

Not determined

US State Regulations**U.S. State Right-to-Know Regulations**

Not Determined

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	1	1	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	1	1	0	B- Safety Glasses, Gloves

Issue Date	06-Sep-2011
Revision Date	29-May-2013
Revision Note	New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



SAFETY DATA SHEET

Issue Date 06-Sep-2011

Revision Date 29-May-2013

Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name PC - SUPEREPOXY, Part B

Other Means of Identification

SDS # 130519-18

Recommended Use of the Chemical and Restrictions on Use

Recommended Use Multi-purpose epoxy paste.

Details of the Supplier of the Safety Data Sheet

Supplier Address

Protective Coatings Co.
221 S Third St.
Allentown, PA 18102 USA

Emergency Telephone Number

Company Phone Number 610-432-3543 / 800-220-2103
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin sensitization	Category 1

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Appearance Yellow paste

Physical State Paste

Odor Slight amine

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Get medical attention if irritation occurs
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Phenol, methylstyrenated	68512-30-1	10-30
Amine Terminated Liquid Copolymer	68683-29-4	10-30
N-Aminoethyl piperazine	140-31-8	10-20
Synthetic Amorphous Silica	67762-90-7	5-10
Formaldehyde, polymer with 1,3,dimethylbenzene	26139-75-3	1-5

Product contains a proprietary mixture of ingredients.

4. FIRST AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation occurs.
Skin Contact	Wash with soap and water. Remove and wash contaminated clothing before reuse. Get medical attention if irritation occurs.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Seek medical advice.

Most Important Symptoms and Effects, both Acute and Delayed

Symptoms	Causes eye irritation. Direct contact may cause temporary redness and discomfort. Causes skin irritation.
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Indication of any Immediate Medical Attention and Special Treatment Needed

Note to Physicians	Skin and eye conditions may be aggravated by long term exposure.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Dry chemical, CO2 or water spray.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Hazardous Combustion Products Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Wear positive pressure self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions	Wear protective gloves/protective clothing and eye/face protection. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse.
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Environmental Precautions	See Section 12 for additional ecological information.
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Methods and Material for Containment and Cleaning Up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
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Methods for Cleaning Up	Dispose of contents/container to an approved waste disposal plant.
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7. HANDLING AND STORAGE

Precautions for Safe Handling

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Wear appropriate personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
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Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C) . NFPA Class IIIB storage.
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Incompatible Materials	None known based on information supplied.
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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines The following information is given as general guidance

Appropriate Engineering Controls

Engineering Controls Provide general or local exhaust ventilation if product is sanded or ground.

Individual Protection Measures, such as Personal Protective Equipment

Eye/Face Protection Chemical safety goggles/faceshield.

Skin and Body Protection Wear protective gloves and protective clothing.

Respiratory Protection Ensure adequate ventilation, especially in confined areas. If engineering controls do not keep airborne concentrations below acceptable levels, wear a NIOSH-approved respirator.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	Paste	Odor	Slight amine
Appearance	Yellow paste	Odor Threshold	Not determined
Color	Yellow		
Property	Values	Remarks • Method	
pH	Not determined		
Melting Point/Freezing Point	Not available		
Boiling Point/Boiling Range	No data		
Flash Point	248.88 °C / 480 °F	CC (closed cup)	
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not available		
Lower Flammability Limit	Not available		
Vapor Pressure	Not determined		
Vapor Density	Not available		
Relative Density (Specific Gravity)	1.02	(1=Water)	
Water Solubility	Insoluble in water		
Solubility in Other Solvents	Alcohols		
Partition Coefficient	Not determined		
Autoignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
Density	8.5 lbs/gal		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure**Product Information**

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation.

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Ingestion May cause discomfort if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Phenol, methylstyrenated 68512-30-1	3600 mg/kg (rat)	>2000 mg/kg (rabbit)	-
N-Aminoethyl piperazine 140-31-8	= 2140 mg/kg (Rat)	= 880 mg/kg (Rabbit)	-
Formaldehyde, polymer with 1,3-dimethylbenzene 26139-75-3	>2000 mg/kg (rat)	-	-

Information on Physical, Chemical and Toxicological Effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical Measures of Toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
N-Aminoethyl piperazine 140-31-8	495: 72 h Pseudokirchneriella subcapitata mg/L EC50	1950 - 2460: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Poecilia reticulata mg/L LC50 semi-static 100: 96 h Oncorhynchus mykiss mg/L LC50 semi-static		32: 48 h Daphnia magna mg/L EC50

Persistence and Degradability

Not determined

Bioaccumulation

Not determined

Mobility

Chemical Name	Partition Coefficient
N-Aminoethyl piperazine 140-31-8	-1.48

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods**Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Not Determined

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECS - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations**SARA 313**

Not determined

US State Regulations**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
N-Aminoethyl piperazine 140-31-8	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	2	1	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	2	1	0	B- Safety Glasses, Gloves

Issue Date 06-Sep-2011
Revision Date 29-May-2013
Revision Note New format

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End of Safety Data Sheet