



6000HD Hold-All Kit

Please read carefully

Parts List:	
242	Miter Hold-In 1
240B	Hold-Down Featherboard . . . 1
HB030	1" Hex Bolt 2
WS002	1/4" Washer. 2
5545	Hex Bolt Knob 2

Verify that you have all the parts listed. Unplug the router and remove the guard from the router plate of the Horizontal Router Table.

The 242 Miter Hold-In is designed to fit into the miter slot in the Horizontal Router Table. Attach it to the table using the hardware and following the directions that came with it. Make sure the direction of the featherboard teeth point in the same direction that the stock is being fed. **See photo**

Insert the 1" hex bolts (**HB030A**) into the hex recess in the hex bolt knob (**5545**). Install a washer (**WS002**) on each bolt. Insert the bolts through the slots in the Hold-Down Featherboard (**240B**) and screw them in to the guard mounting holes in the router plate. The featherboard teeth should be pointing in the same direction the stock will be fed.

Insert the work in between the featherboards and work surface. Apply pressure to the featherboards to compress the fingers slightly against the work, then tighten the knobs. As the work passes each finger it will spring back and help prevent the work from kicking back.



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