



SPX Corporation  
655 Eisenhower Drive  
Owatonna, MN 55060-0995 USA  
Phone: (507) 455-7000  
Tech. Serv.: (800) 533-6127  
Fax: (800) 955-8329  
Order Entry: (800) 533-6127  
Fax: (800) 283-8665  
International Sales: (507) 455-7223  
Fax: (507) 455-7063

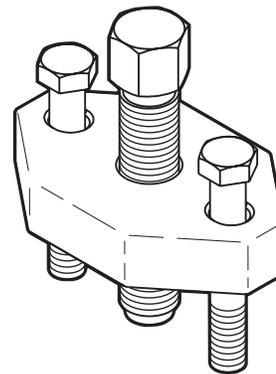
Form No. 539145

Operating Instructions  
for:

5192

## Bearing Cup Installer

1. Clean and grease parts to be assembled.
2. Verify needle bearings are in the correct position and are not damaged or missing.
3. Press the bearing cup into the yoke by hand, aligning the holes for the U-joint cross and the bearing cup bolts.
4. Place the installer onto the bearing cup, threading the bolts into the yoke.
5. Using an impact or hand wrench, turn the forcing screw until the cup is flush to the yoke.
6. Remove the installer, and assemble the bearing cup bolts.



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**CAUTION:** To prevent personal injury, wear eye protection that meets ANSI Z87.1 and OSHA standards.